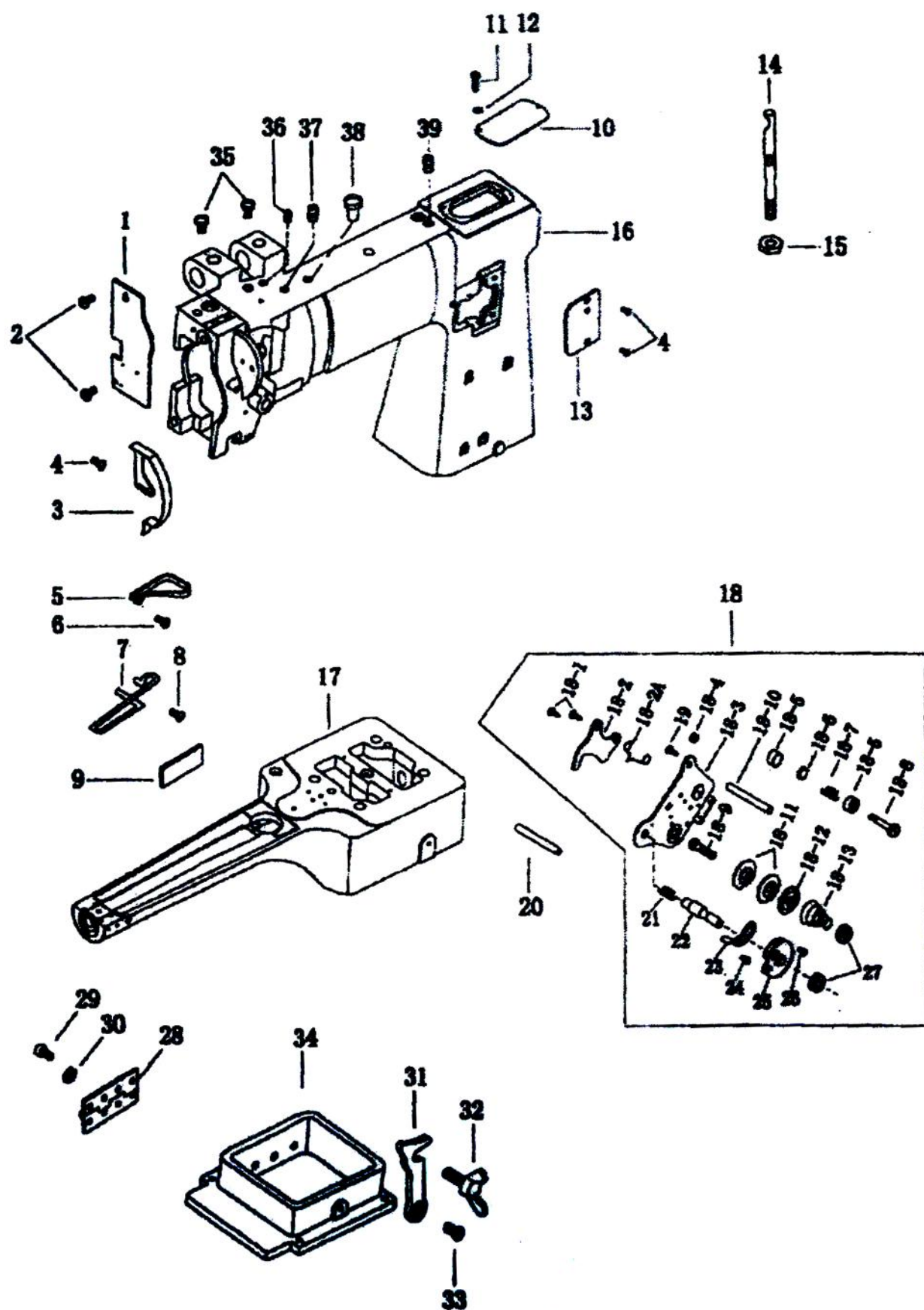
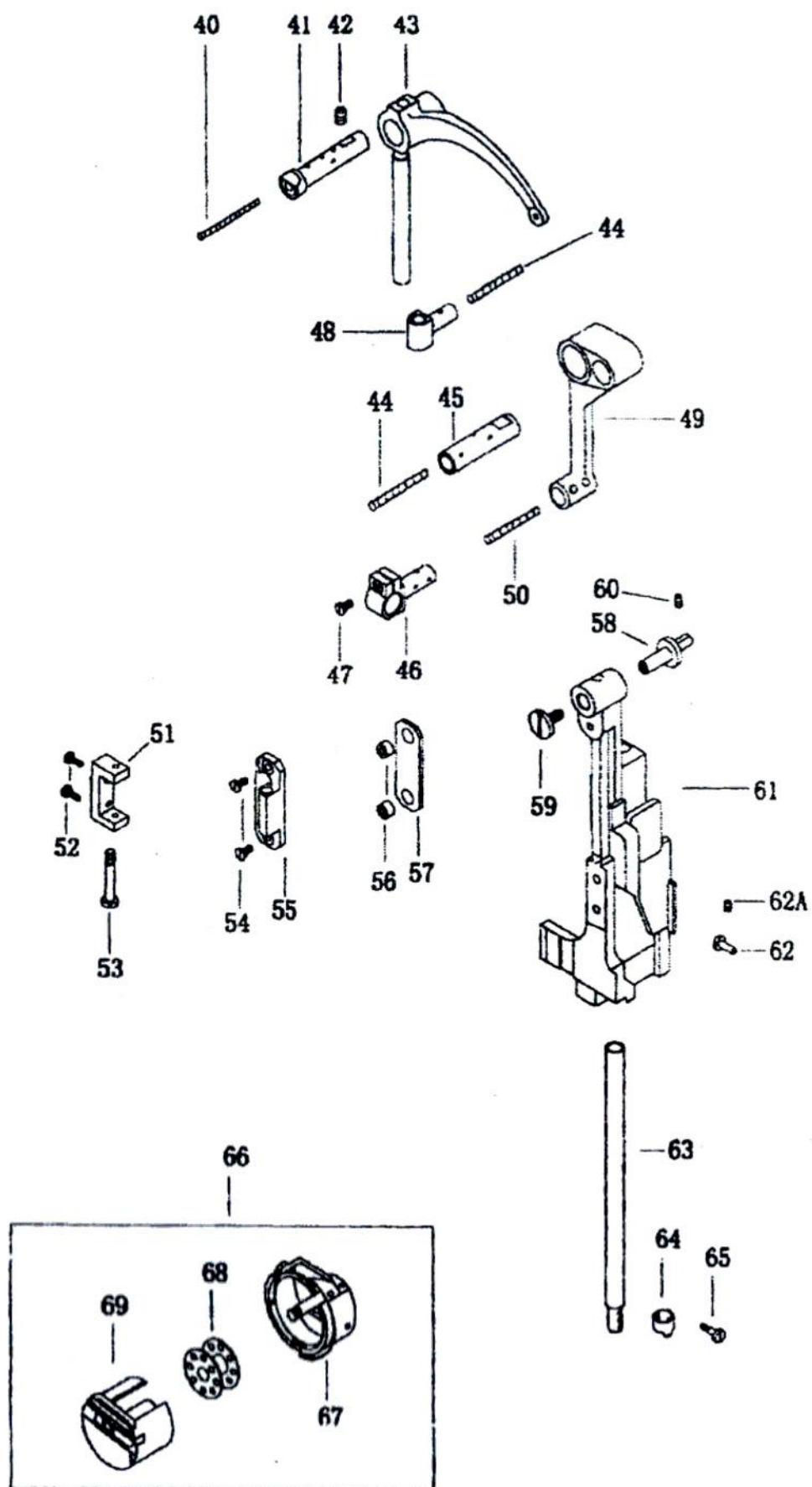

335/335BH

筒式中厚料综合送料缝纫机

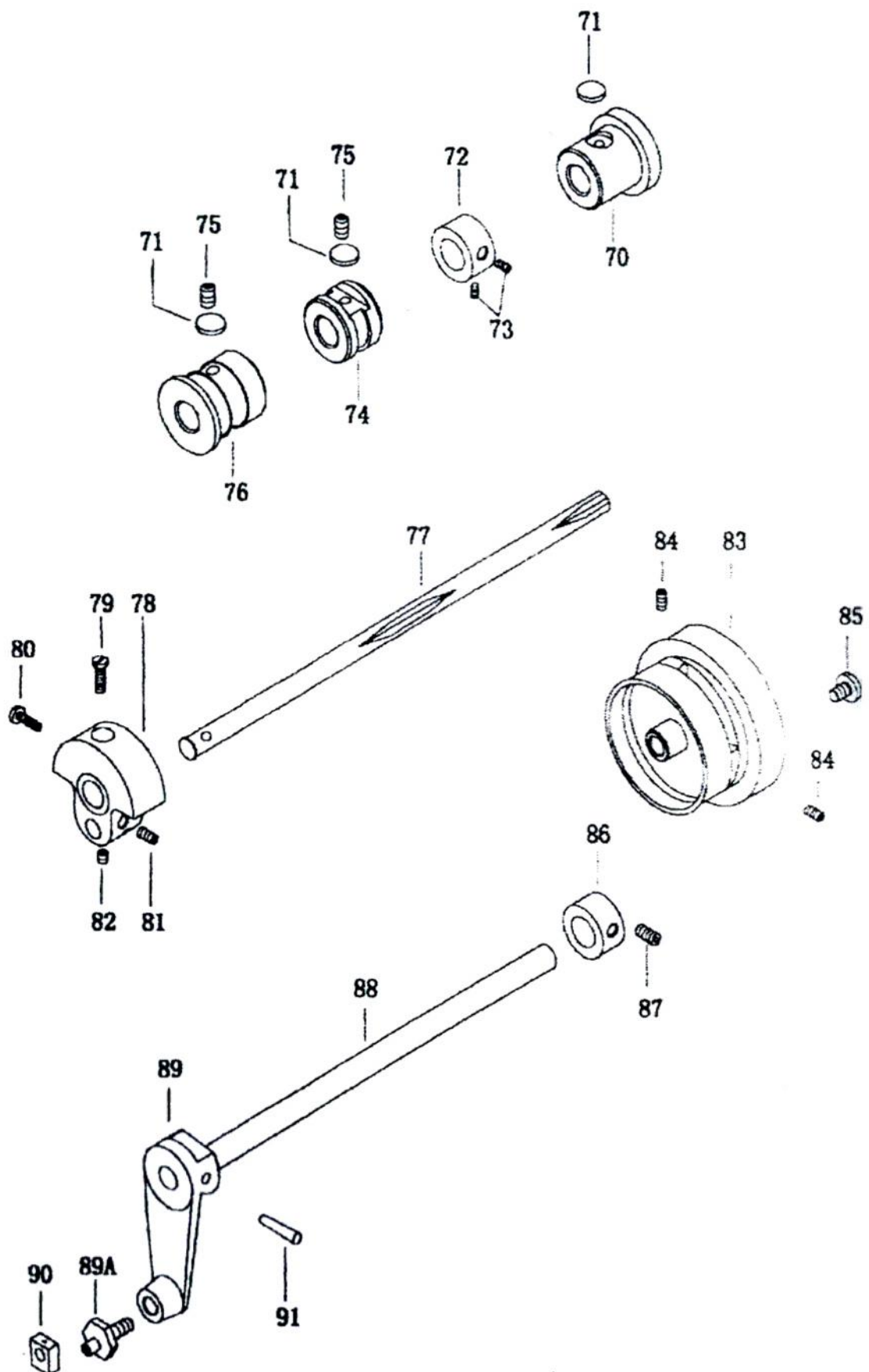
使用说明/零件手册



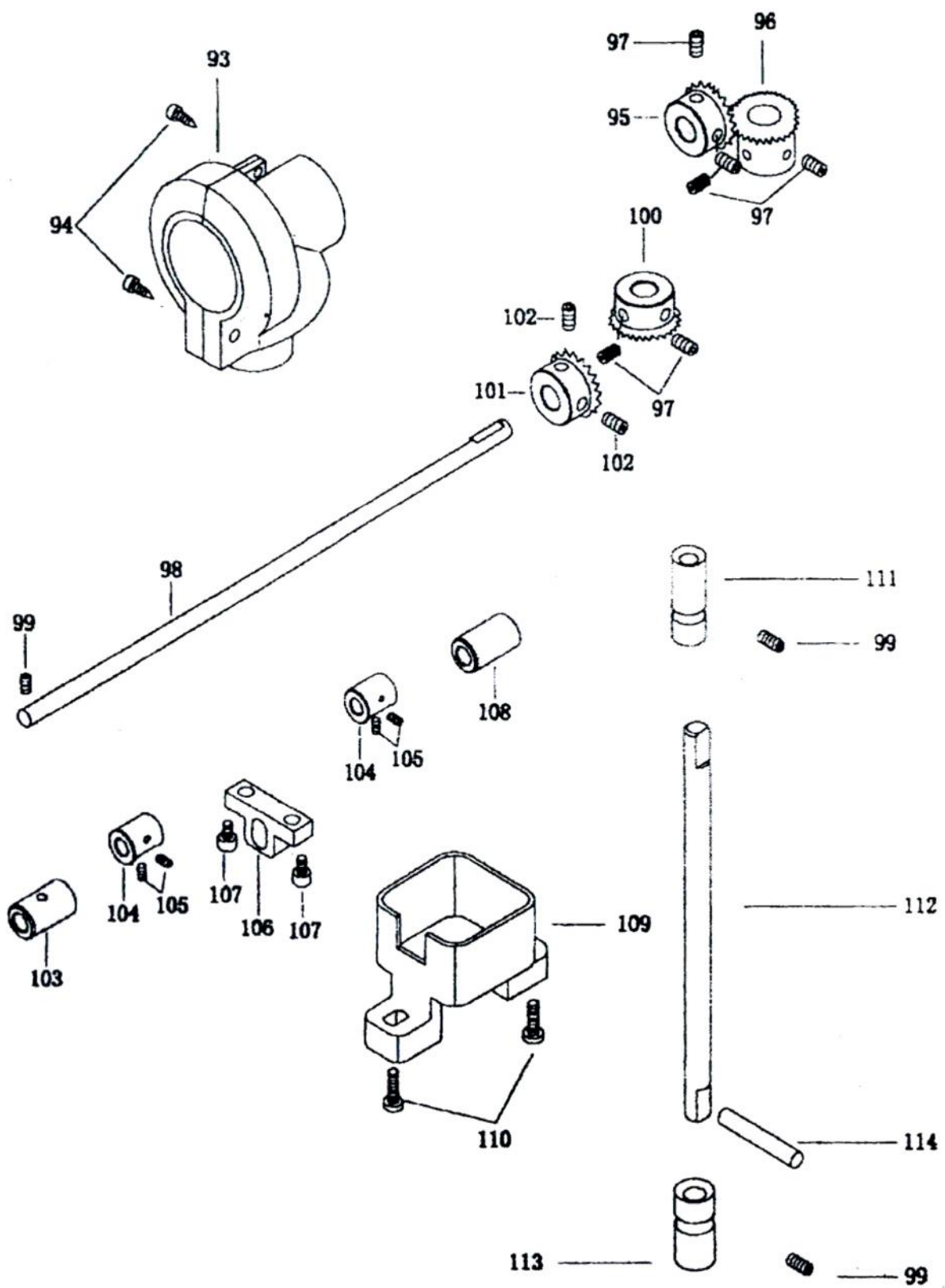
Ref.No	Nome of part	部品名稱	Amt,reg	Ref.No	Nome of part	部品名稱	Amt,reg
1	Face plate	面板	1	29	Screw M6×1L=12	螺絲	8
2	Screw M4×0.7	面板螺絲	2	30	Washer	墊圈	8
3	Thread take-up lever cover	天秤護蓋	1	31	Latch	掛鉤	1
4	Screw M4×0.7	護蓋螺絲	4	32	Thumb screw	蝶型螺絲	1
5	Thread guide(upper)	導線架(上)	1	33	Hinge screw M7×1	掛鉤螺絲	1
6	Screw M4×0.7L=6	導線架螺絲	1	34	Bed	底座	1
7	Thread guide(lower)	導線架(下)	1	35	Oil cap	油蓋	1
8	Screw M4×0.7L=6	下導線圈螺絲	1	36	Oil cap	油蓋	1
9	Felt	油棉	1	37	Oil cap	油蓋	1
10	Top cover	上面板蓋	1	38	Oil cap	油蓋	1
11	Stud screw	上面板螺絲	1	39	Oil cap	油蓋	1
12	Wave washer	彈簧墊片	1				
13	Cover plate	前面板蓋	1				
14	Thread guide bar asm	綫柱螺絲	1				
15	Nut M6×1	螺帽	1				
16	Frame	機頭上座	1				
17	Arm	機頭中座	1				
18	Tension post asm	沙拉組	1				
	Screw M4×0.7L=6	螺絲	1				
20	Lifter pin	頂梢	1				
	Tension spring	彈簧	1				
	Thead tension stud	绷紧螺絲	1				
	Take-up spring adjusting plate	吊綫調整器	1				
	Screw M4×0.7L=5	螺絲	2				
	Tension disc	拉緊盤	1				
	Screw	一字螺絲	1				
	Nut	螺帽	1				
28	Bed hinge asm	鉸鏈組	1				



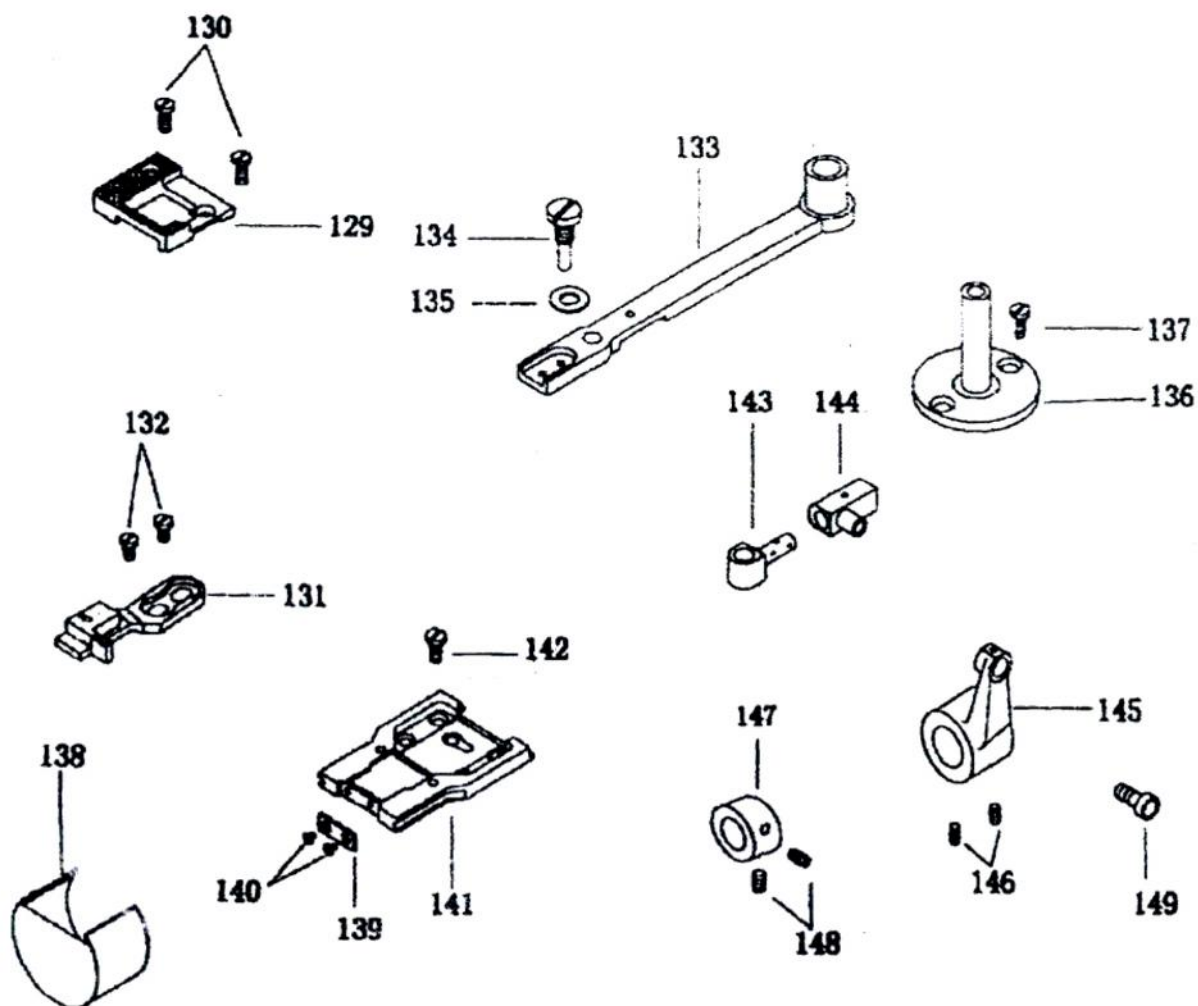
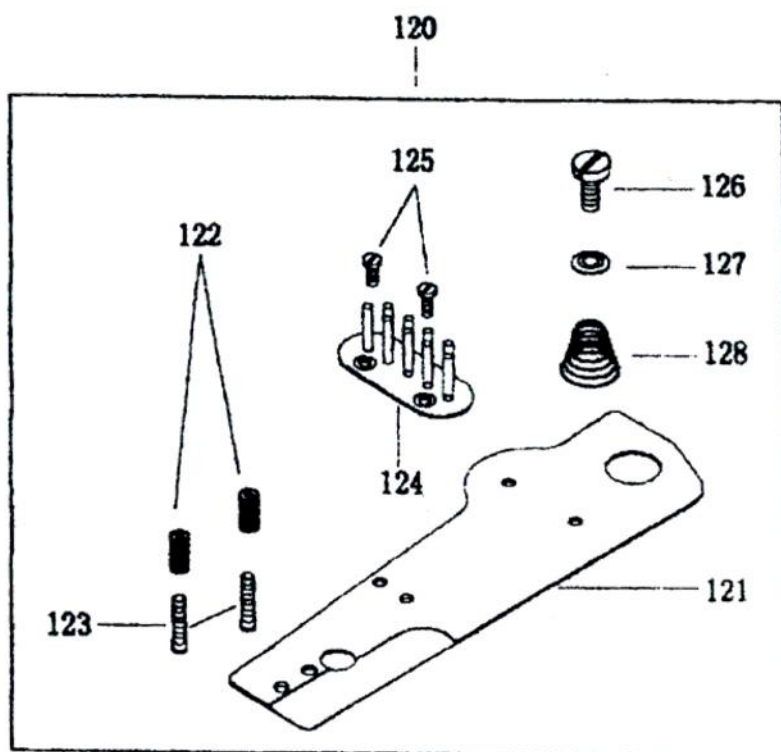
Ref.No	Nome of part	部品名稱	Amt.reg
40	Felt	油綫	1
41	Take-up lever pin	天秤支軸	1
42	Screw M6×0.8L=7	螺絲	1
43	Thread take-up lever	天秤	1
44	Felt	油綫	2
45	Needle bar crank pin	針棒連杆軸心	1
46	Needle bar connection	針棒固定軸	1
47	Screw M4×0.7L=8	針棒固定螺絲	1
48	Take-up lever thrust pin	天秤滑動軸	1
49	Needle bar crank rod	針棒連杆	1
50	Felt	油綫	1
51	Needle bar crank pin	C形座	1
52	SCREW M4×0.7L=8	螺絲	2
53	Needle bar connection	C行座螺絲	1
54	Screw	螺絲	2
55	Needle bar frame	針棒座前導板	1
56	Needle bar	導板墊圈	2
57	Malking bar gaide	針棒座后導板	1
58	Needle bar frame shaft	針棒座軸心	1
59	Screw	針棒座軸心螺絲	1
60	Screw M6×1L=6	螺絲	1
61	Needle bar frame	針棒座	1
62	Needle bar shaft	針棒座支持杆	1
62A	Screw	螺絲	1
63	Needle bar	針棒	1
64	Thread guide	圓形過綫	1
65	Screw	針棒螺絲	1
66	Hook asm	釜總組	1
67	Hook base asm	釜本體	1
68	Bobbin	梭心	1
69	Hook cover	梭殼	1



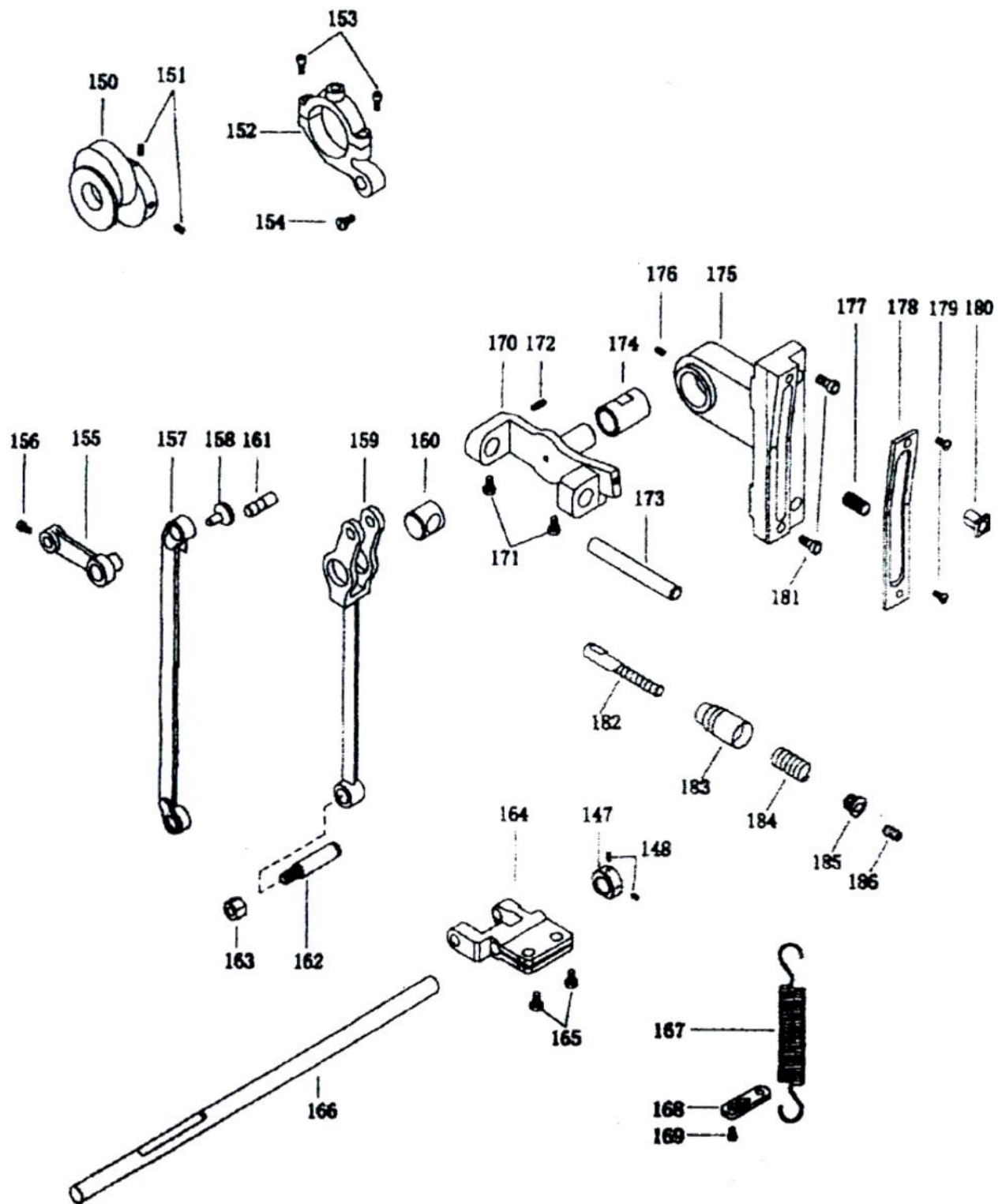
Ref.No	Nome of part	部品名稱	Amt.reg
70	Main shaft rear bushing	主軸后套管	1
71	Felt	油棉	3
72	Thrust collar	主軸固定套管	1
73	Screw M6×1L=5	螺絲	2
74	Main shaft intermediate bushing	主軸中套管	1
75	Screw	螺絲	2
76	Main shaft front bushing	主軸左套管	1
77	Main shaft	主軸	1
78	Crank	天秤凸輪	1
79	Fix screw	固定螺絲	1
80	Screw M6×1L=10	固定螺絲	1
81	Screw	螺絲	1
82	Screw	螺絲	1
83	Hand wheel	皮帶輪	1
84	Screw M6×1L=10	皮帶輪螺絲	2
85	Screw M6×1L=10	皮帶輪定位螺絲	1
86	Rock shaft front crank	固定套	1
87	Screw	螺絲	1
88	Rock shaft	針棒座搖動軸	1
89	Rock shaft front crank	針棒座搖動軸曲柄	1
89A	Slide block stud	滑塊梢	1
90	Needle bar frame slide block	針棒座滑塊	1
91	Spring pin	定位梢	1



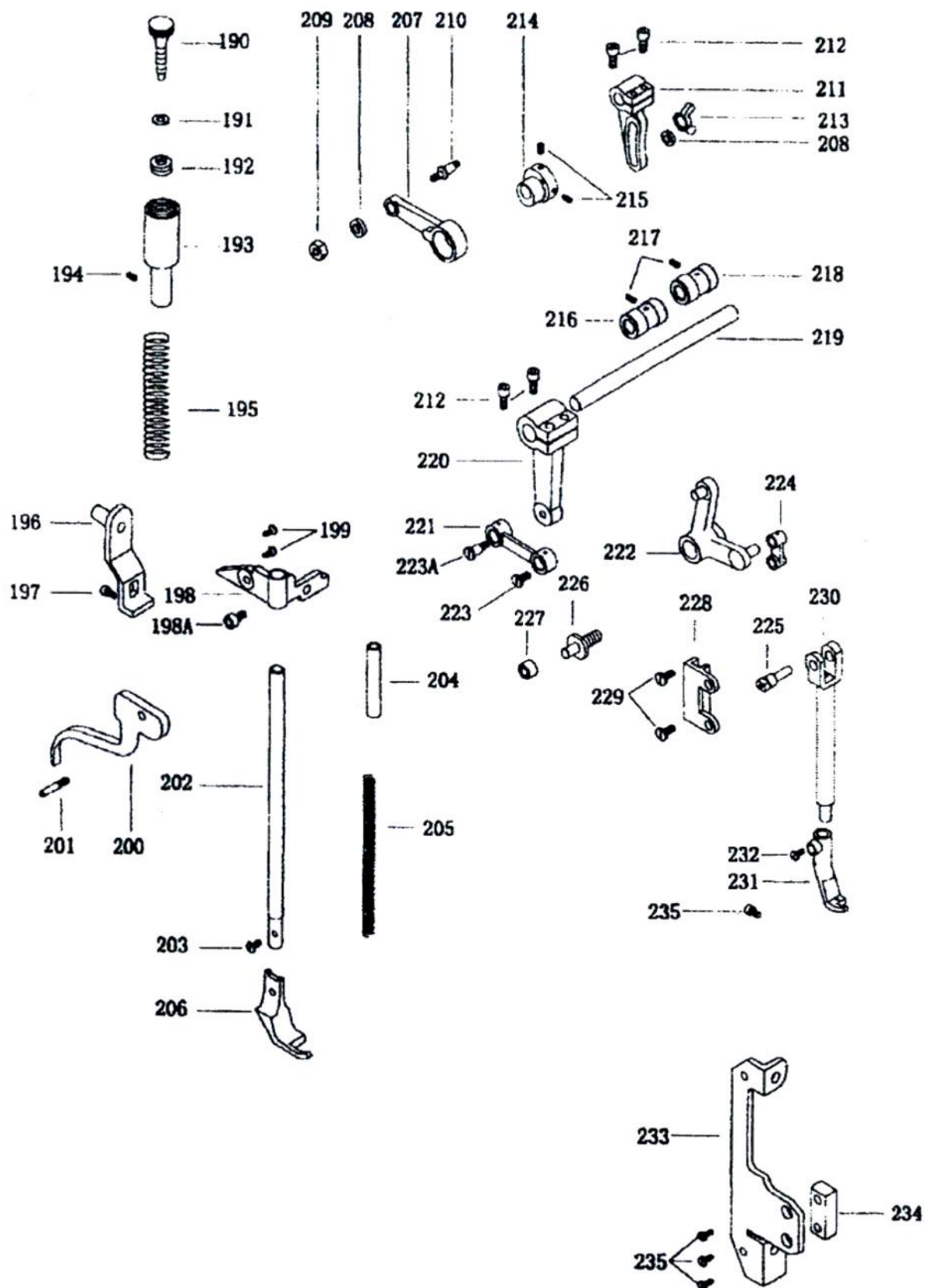
Ref.No	Nome of part	部品名稱	Amt.reg
93	Oil cap	主軸油蓋	1
94	Wood screw	螺絲	2
95	Upright shaft lower gear	主軸齒輪	1
96	Upright shaft upper gear	主軸上齒輪	1
97	Screw M6 × 1L=5	螺絲	6
98	Hook driving shaft	大釜軸	1
99	Screw M4×0.7	螺絲	3
100	Upright shaft lower gear	主軸下齒輪	1
101	Hook driving shaft gear	大釜齒輪	1
102	Screw M5×0.8L=5	螺絲	2
103	Hook driving bushing front	大釜軸左套管	1
104	Thrust collar	大釜軸中定環	2
105	Screw M4×0.7L=4	螺絲	4
106	Hook driving shaft support	大釜軸定位座	1
107	Screw M4×0.7=12	螺絲	2
108	Hook driving shaft bushing	大釜軸右套管	1
109	Hook driving shaft case	大齒輪油蓋	1
110	Screw M6×1L=13	螺絲	2
111	Upright shaft upper bushing	立軸上套管	1
112	Upright shaft	立軸	1
113	Upright shaft lower bushing	立軸下套管	1
114	Guide oil pipe	導油綫	1



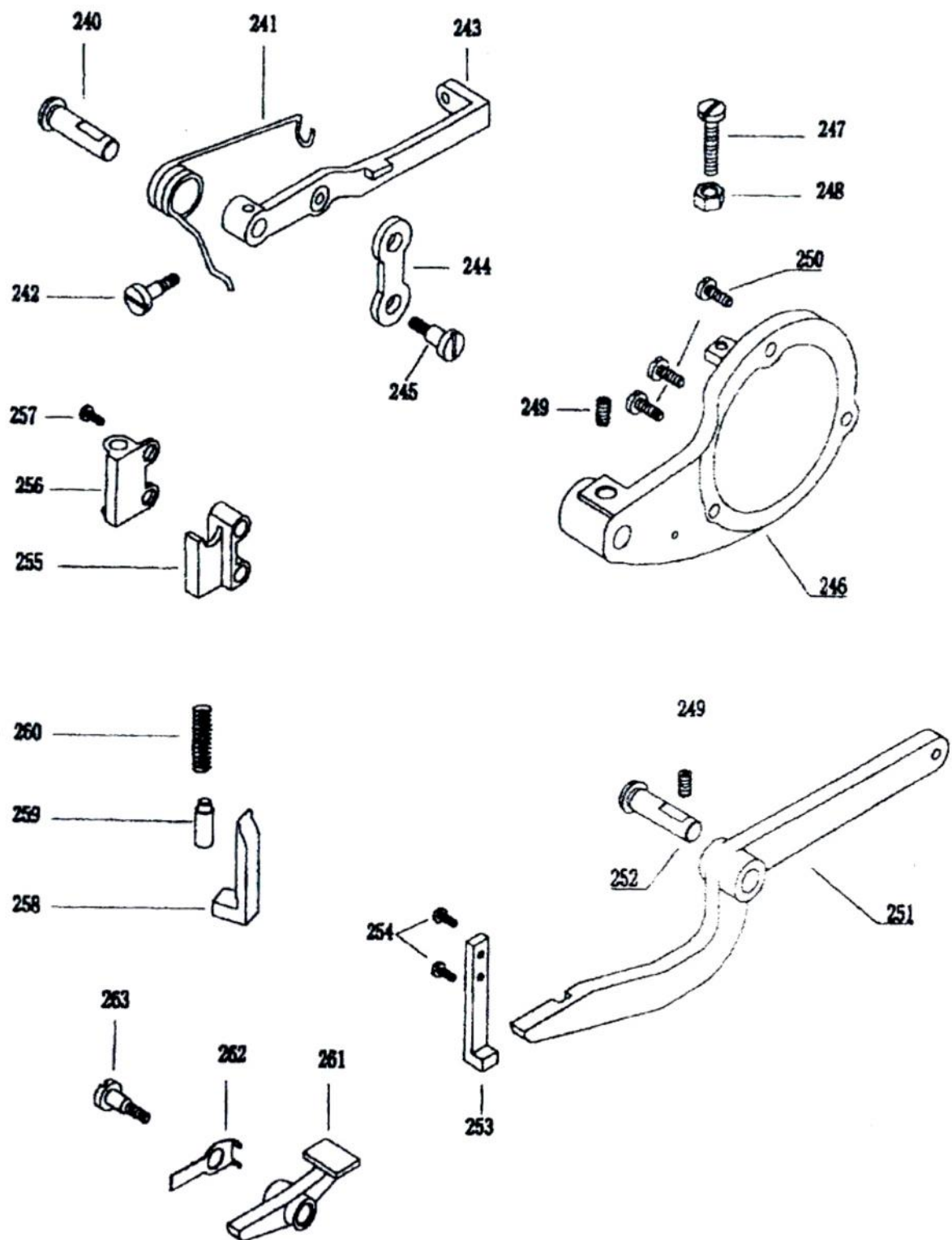
Ref.No	Nome of part	部品名稱	Amt.reg
120	Bed cover asm	喇叭座	1
121	Bed cover	中座蓋板	1
122	Horn base nut	喇叭座螺帽	2
123	Stud screw	喇叭螺絲	2
124	Feee bar guide base	導料座	1
125	Screw M4×0.7L=4	螺絲	2
126	Screw	送料臺螺絲	1
127	Bed cover washer	墊片	1
128	Bed cover sping	彈簧	1
129	Throat plate	針板	1
130	Screw	螺絲	2
131	Feed dog	送金	1
132	Screw	送金螺絲	2
133	Feed bar	送金搖杆	1
134	Feed bar slide screw stud	送金臺滑軸螺絲	1
135	Washer	墊片	1
136	Feed bar stud	送金臺軸	1
137	Screw M4×0.7L=7	螺絲	2
138	Hook cover	大釜蓋	1
139	Needle guide	大釜擋片	1
140	Screw	螺絲	2
141	Throat plate base	針板座	1
142	Screw M4×0.7L=6	螺絲	4
143	Feed bar slide block	送金滑套	1
144	Feed bar slide baock base	滑套基座	1
145	Feed bar driving link	送金臺連杆座	1
146	Screw M5×0.8L=5	螺絲	2
147	Thrust collar (RH)	固定套	1
148	Screw M4×0.7L=4	螺絲	2
149	Screw M4×0.7L=6	滑套座螺絲	1



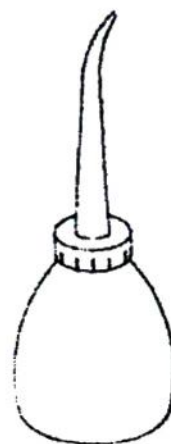
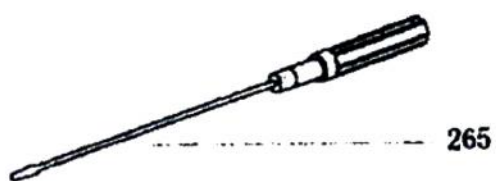
Ref.No	Nome of part	部品名稱	Amt.reg	Ref.No	Nome of part	部品名稱	Amt.reg
150	Feed drive eccentric cam	偏心凸輪	1	178	Differential feed graduation	調節刻度板	1
151	Screw M5×0.8L=12	螺絲	2	179	Screw	螺絲	1
152	Feed drive rod	偏心凸輪座	1	180	Rocker shaft bushing	調節導套	1
153	Screw M5×0.8L=6	偏心凸輪座螺絲	2	181	Screw	螺絲	2
154	Screw M4×0.7L=6	螺絲	1	182	Rocker shaft	調節軸	1
155	Rock shaft rear crank	針棒搖動軸曲杆	1	183	Rocker handle	調節把手	1
156	Screw M6×1L=16	螺絲	1	184	Spring	彈簧	1
157	Needle bar frame rod	針棒座連杆	1	185	Nut	螺母	1
158	Hinge screw	針棒座連杆螺絲	1	186	Screw M4×0.7L=6	螺絲	1
159	Piman	叉型連杆	1				
160	Slide block	滑套	1				
161	Crank pin	曲軸梢	1				
162	Reverse control lever shaft	送金調節軸	1				
163	Nut M7×1	螺帽	1				
164	Droovmg rod crank	搖動座	1				
165	Screw M6×1L=13	螺絲	2				
166	Feed rock shaft	送金軸	1				
167	Spring	彈簧	1				
168	Spring base	彈簧固定座	1				
169	Screw M4×0.7L=6	螺絲	1				
170	Guide support	滑套座	1				
171	Screw 5×0.8L=8	螺絲	21				
172	Screw	螺絲	1				
173	Slide shaft	滑套軸	1				
174	Feed regulator bushing	送料調節臺套管	1				
175	Feed regulator supporting base	送料調節臺基座	2				
176	Screw M6×1=6	螺絲	1				
177	Spring	彈簧	2				



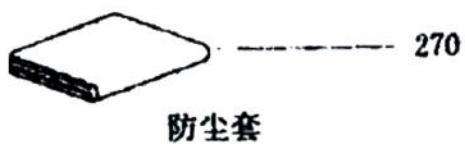
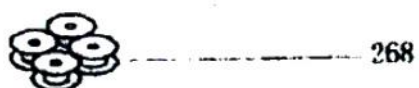
Ref.No	Nome of part	部品名稱	Amt.reg	Ref.No	Nome of part	部品名稱	Amt.reg
190	Presser spring regulator	彈簧加壓螺絲	1	218	Bushing	內押腳帶動軸套管	1
191	Nut	螺母	1	219	Upper feed driving shaft	內押腳送料軸	1
192	Screw M4×0.7	螺絲	1	220	Upper feed driving rod	前搖動曲柄	1
193	Presser bar bushing	壓棒套管	1	221	Connecting link	內壓腳連杆	1
194	Screw M5×0.8L=5	壓棒套管螺絲	1	222	L-shaped link	內壓腳三角座	1
195	Presser spring	彈簧	1	223	Stud screw	連杆螺絲	2
196	Lifting arm	壓腳起高臂	1	224	Walking bar driving link	內押腳連杆	1
197	Screw M5×0.8L=5	螺絲	1	225	Walking bar pin	內押腳連杆軸	1
198	Presser guide bracket	壓腳導架	1	226	Connecting screw	內送料連接螺栓	1
199	Screw	螺絲	2	227	Connecting screw roller	邊接螺栓滾珠	1
200	Hand lifter	押腳拉起把手	1	228	Walking bar guide	內壓腳導行座	1
201	Hand lifter pin	螺栓梢	1	229	Screw M4×0.7L=17	螺絲	2
202	Presser bar	押腳棒	1	230	Walking bar	內壓腳棒	1
203	Stud screw	外押腳螺絲	1	231	Walking foot	內壓腳	1
204	Spring pin	壓簧梢	1	232	Screw M4×0.7	內壓腳螺絲	1
205	Presser inner spring	押腳內彈簧	1	233	Bracket position guide subase	壓棒支架	1
206	Presser foot	外壓腳	1	234	Presser bar bracket position guide	壓棒導線	1
207	Upper feed driving rod	內壓腳動杆	1	235	Screw M4×0.7	螺絲	4
208	Washer	墊片	1				
209	Nut	螺母	1				
210	Hinge screw	連接螺杆	1				
211	Upper feed spring rod	內送料搖臂	1				
212	Screw M5×0.8L=12	螺絲	4				
213	Thumb nut	蝶形螺母	1				
214	Upper feed cam	內壓腳偏心凸輪	1				
215	Screw M6×1L=6	螺絲	2				
216	Bushing	內押腳帶動軸套管	1				
217	Screw M6×1L=6	螺絲	2				

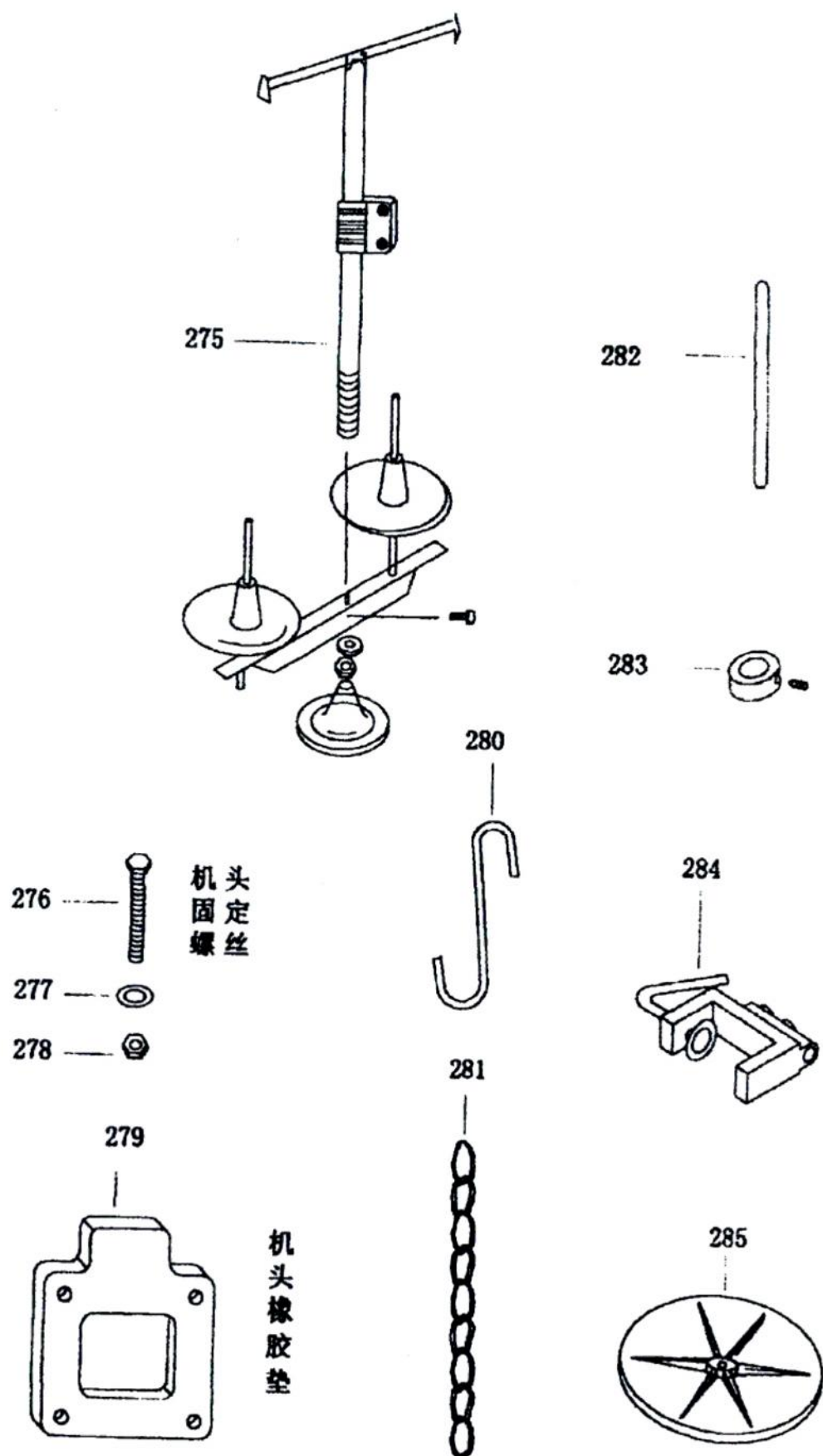


Ref.No	Nome of part	部品名稱	Amt.reg
240	Shaft pin	軸栓	1
241	Spring	回力彈簧	1
242	Screw M6×1L=13	螺絲	1
243	Foot lifter lever	腳踏拉杆	1
244	Knee lifter lever link	連杆	1
245	Screw M6×1L=13	螺絲	2
246	Back cover	后蓋	1
247	Screw M4×0.7L=10	螺絲	1
248	Nut	螺母	1
249	Screw M6×1L=6	螺絲	2
250	Screw M4×0.7L=10	螺絲	3
251	Screw M5×0.8L=25	腳動押腳托架	1
252	Shaft pin	軸栓	1
253	Lifting lever connecting hook	拉起鈎	1
254	Screw	螺絲	2
255	Lifter brack	頂梢滑塊座	1
256	Guide pin brase	滑塊座蓋	1
257	Screw M5×0.8L=18	螺絲	1
258	Lifter Plate	頂梢滑塊	1
259	Guide pin	導梢	1
260	Spring	彈簧	1
261	Lifter rod	滑塊檔杆	1
262	Cushion plate	彈簧片	1
263	Stud screw	二段螺絲	1



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Ref.No	Nome of part	部品名稱	Amt.reg
265	Screw driver(large)	大起子	1
266	Screw driver(middle)	中起子	1
267	Screw driver(small)	小起子	1
268	Bobbin	梭心	4
269	Needle	針	1
270	Vinyl cover	防塵套	1
271	Accessory box	附件盒	1
272	Oiler	油瓶	1
273	Bobbin winder	卷綫器	1
274	Foot floor	壓腳踏板	1
275	Cotton stand assembly	綫架	1
276	Screw	機頭固定螺絲	4
277	Washer	墊片	4
278	Nut	螺帽	4
279	Spool washer	橡膠墊	1
280	S-plug	S型鈎	1
281	Knee lifer lever connetction rod	鏈條	1
282	Head rest shaft	滾條架軸心	1
283	Thrust collar	滾條架套管	1
284	Head rest shaft	滾條架座	1
285	Spool plate	塑料盤	1

- ☐除调整线迹外, 机器的调试及维修非专业人员请勿擅自操作。
 - ☐个别零件进行更改设计时, 恕不另行通知。
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